



SKINNER BAND CLAMP MODEL BCTB

**New Triple Band
Sizes Available**

All Stainless Steel Triple Band

Model BC-TB all Stainless Steel Triple Band Clamp design allows for quick one-man installation. Excellent design for applications on corrosive materials or on buried water mains where corrosive soil is present. Bolts fit into lugs without removing nuts.

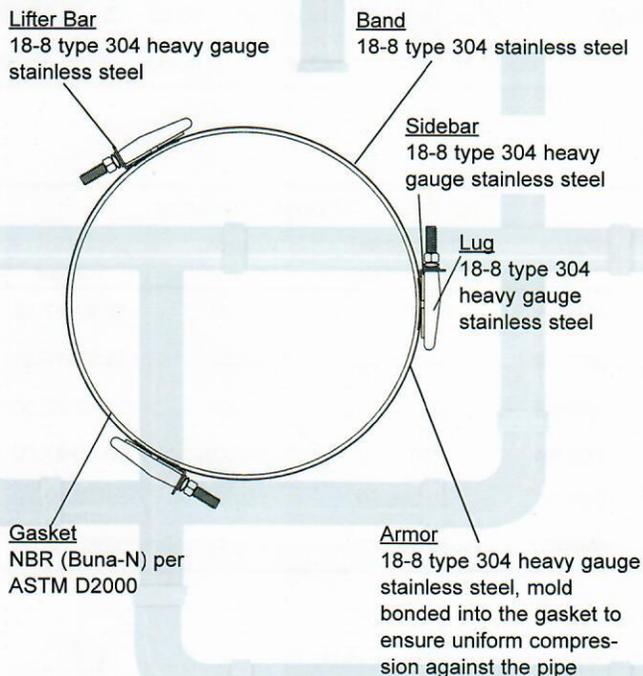
Installation Procedure:

- Thoroughly clean the damaged area with a wire brush. This will assure a bubble tight gasket seal.
- Back off the nuts to the ends of the bolt, but do not remove them. Separate the clamp halves.
- Center the clamp gasket over the area that needs repair. Make sure the gasket extends past damaged area.
- Relocate the bolt heads securely into their receiving lugs.
- Pressure test for leaks before leaving area.

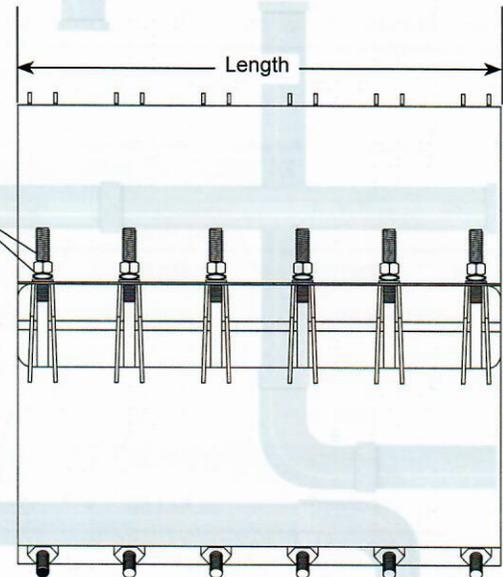
Hardware Torque Specifications for Band Clamps

| | |
|---------------------------------|--------------|
| 3/8" Bolts 1/2" to 1 1/2" OD | 15-25 FT-LBS |
| 1/2" Bolts up to 2.00"-4.73" OD | 30-35 FT-LBS |
| 5/8" Bolts over 4.74" OD | 70-80 FT-LBS |

THREE SECTION ALL STAINLESS STEEL REPAIR CLAMPS



Bolts & Nuts
18-8 type 304 stainless steel nuts and washers. Nuts are coated to prevent galling.



FEATURES

- NBR (Buna-N) gasket
- All welds are fully passivated to restore corrosion resistant characteristics of stainless steel