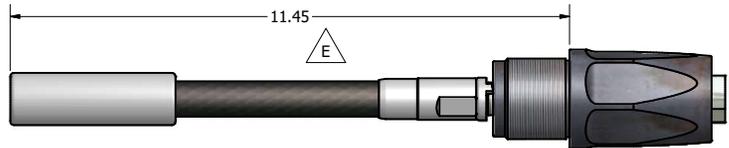
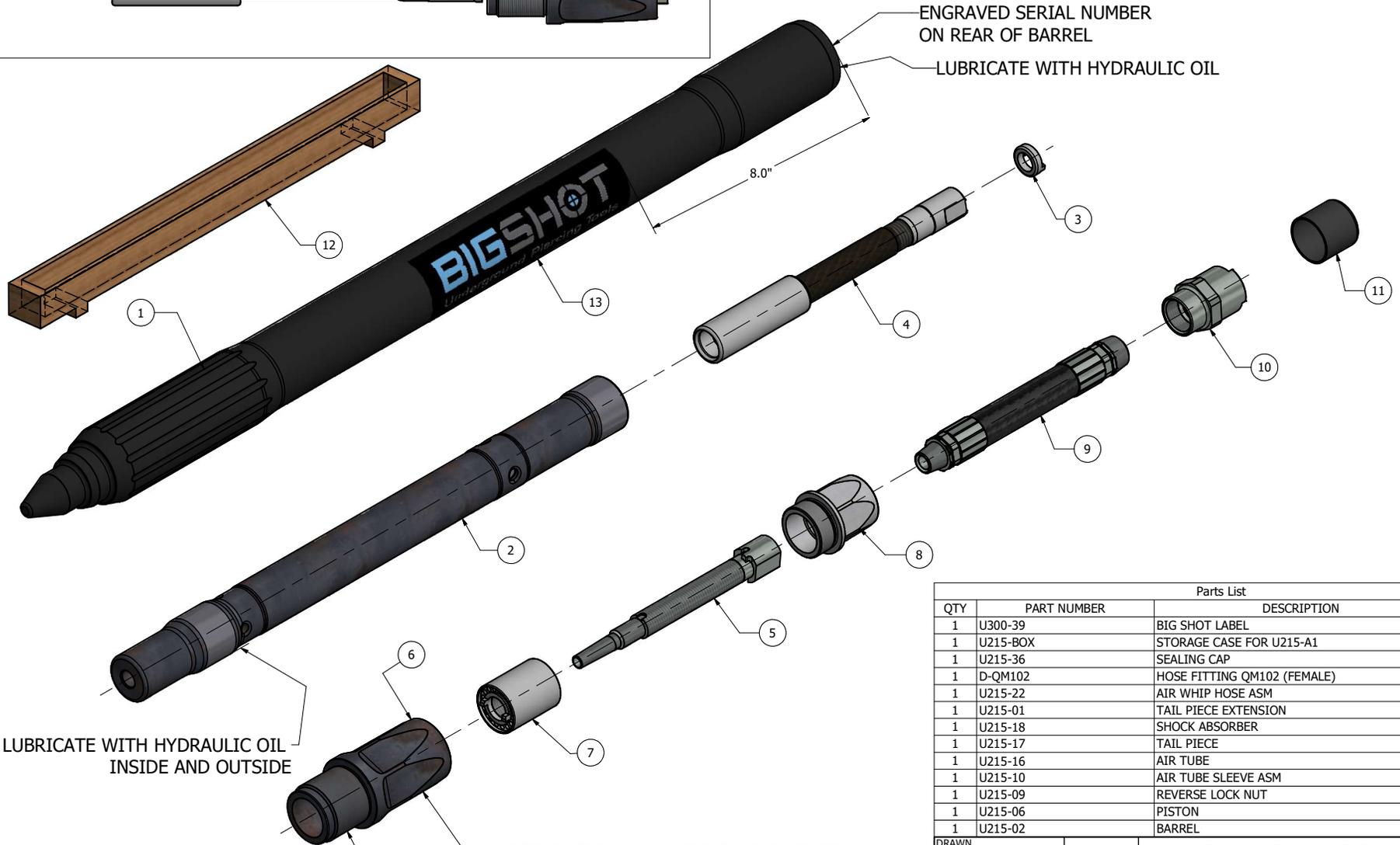


SUB ASSEMBLY LENGTH



REVISION HISTORY				
REV	DESCRIPTION	ECN	DATE	APPROVED
A	DIM 11.70 WAS 10.10 (MEASURE FROM END OF TAIL PIECE)	1650	01OC02	SJH
B	ITEM 11 WAS SHIPPING STOCK	1659	29NO02	SJH
C	ADDED TORQUE SPECIFICATION ON IT#6	D1704	29SE06	JLN
D	ADDED LABEL & 8.0" DIM	1786	13FE08	NN
E	DIM 11.45 WAS 11.70	D2641	07JL22	NN



ENGRAVED SERIAL NUMBER ON REAR OF BARREL
LUBRICATE WITH HYDRAULIC OIL

LUBRICATE WITH HYDRAULIC OIL INSIDE AND OUTSIDE

SCRIBE SERIAL NUMBER ON TAIL PIECE FROM BARREL DURING ASSEMBLY

APPLY COPPASLIP & TORQUE 400FT.LB ON ITEM #1

Parts List			
QTY	PART NUMBER	DESCRIPTION	ITEM
1	U300-39	BIG SHOT LABEL	13
1	U215-BOX	STORAGE CASE FOR U215-A1	12
1	U215-36	SEALING CAP	11
1	D-QM102	HOSE FITTING QM102 (FEMALE)	10
1	U215-22	AIR WHIP HOSE ASM	9
1	U215-01	TAIL PIECE EXTENSION	8
1	U215-18	SHOCK ABSORBER	7
1	U215-17	TAIL PIECE	6
1	U215-16	AIR TUBE	5
1	U215-10	AIR TUBE SLEEVE ASM	4
1	U215-09	REVERSE LOCK NUT	3
1	U215-06	PISTON	2
1	U215-02	BARREL	1

DRAWN nguyenj	2009-07-13
CHECKED	
QA	
MFG	
APPROVED nguyenj	
REMOVE ALL SHARP CORNERS UNLESS SPECIFIED OTHERWISE	

FOOTAGE TOOLS INC.

TITLE
**U215-A1 ASSEMBLY DWG
2" PIERCING TOOL**

SIZE
C

DWG NO
U215-A1

REV
E

SCALE
NTS

SHEET 1 OF 1