

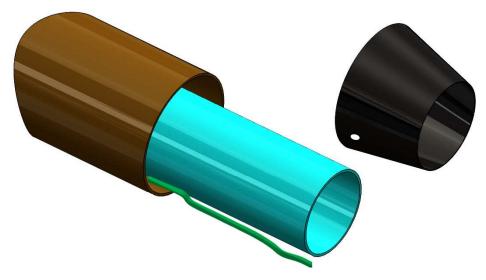


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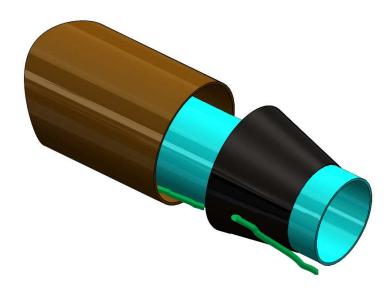
AC Type End Seals with wire hole Installation Instructions

Installation Preparation

1. Inspect casing and carrier ends and remove grease dirt and debris.



2. Slip the End seal at the end of the pipe and slide in some. Let enough space to insert the cable. Insert cable thru the hole and align the end seal in the general direction where the wire is going to be.

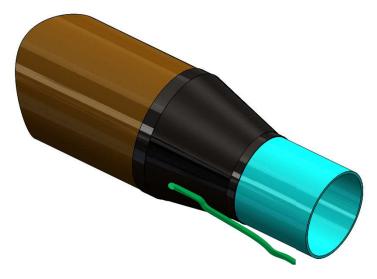




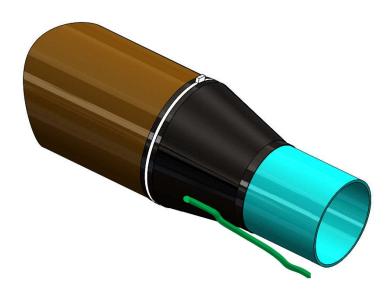


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3. Pull seal back until is about 1.5" over the casing.



4. Place band around casing pipe leaving minimum of 0.5" to the edge and minimum of 0.5" inward the edge of the casing and hand tighten.

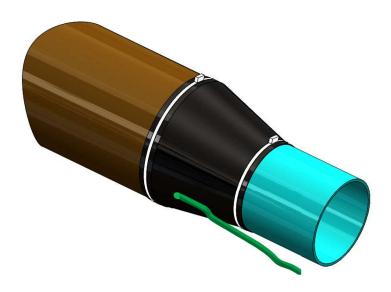






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5. Place and tighten the carrier pipe band leaving about 0.5" of distance to the edge.



- 6. Torque bands to 5 to 7 ft•lbs max.
- 7. Make sure the wire is in the desired position length wise this time.
- 8. Cut mastic strips 3/4 of an inch across the roll.







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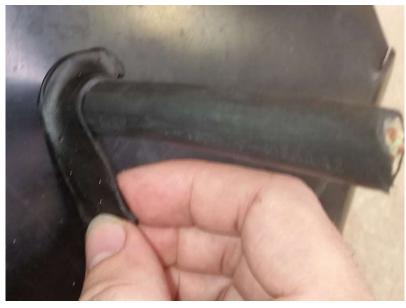
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9. Place mastic gently around the cable, applying half of the width to the end seal and the other half to the around the cable, so it forms a seal in between both.



10. Gently Press mastic in to make it stick to both surfaces. The mastic is extremely sticky and will not require a large force to be set in place.



